



PITCH 3.63		
N	24.89	
H	9.60	9.10
F	15.67	15.17
E	25.17	24.53
T	27.41	26.77
L	28.04	27.40
	MAX	MIN
28RSPP STD.		

ALL DIMENSIONS ARE IN MILLIMETERS

PROCESS	BLOW & BLOW	SPECIFICATION AGREEMENT ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING COPYRIGHT RESERVED. NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM H.N.G.& I. LTD.					
MINIMUM THROUGH BORE	phi 16						
FILL POINT VERIFIED	-	1	A	OPEN BORE CHANGED AS PER CUSTOMER RUQUIREMENT	24/06/13		
TILT ANGLE	-	No.	REV.No.	REVISION	DATE	CHK	DRC
MAXIMUM DEPTH OF STANDARD ENGRAVING	-	FILL-POINT	100ML±APPROX		TITLE 100ml. GRIFFON 28PP		
MAX. GAS VOLUMES	-	BRIMFUL CAP.	115±5 ML.		CUST M/SGENERAL MARKET		
REF DRG No :-		WEIGHT	142.50± 7.5 GMS.		DRN TANMOY ROY DR. DT. 17/04/2013		
MOULD EQUIPMENT ORDERED BY		FINISH	28MM RSPP STD.		COLOUR	AMBER	
PLANT	R	SURFACE TREATMENT	NO		C.C. NO	HNG-00554	
							DRAWING No. HNG-00554
							A4
							REV.
							A